Porcupine Sliders 🏓

Meal Components: Meat/Meat Alternate-Grains

Sandwiches F-10r

	50 Se	50 Servings		rvings	Directions	
Ingredients	Weight	/eight Measure Weight Mea		Measure	Process #2: Same Day Service	
Water		3 ½ cups		1 qt 3 cups	 Combine water and brown rice in a stockpot and bring to a boil. Cover and cook until water is absorbed, about 30-40 minutes. Fluff. Cover and refrigerate at 40 °F. Critical Control Point: Cool to 41 °F or lower within 4 hours. 	
Brown rice, long grain, regular, dry	9 ½ oz	1½ cups	1 lb 3 oz	3 cups		
Canola oil		2 Tbsp		¼ cup	 Heat oil. Sauté onions, celery, and garlic for 5-7 minutes or until soft. Cover and refrigerate. Critical Control Point: Cool to 41 °F or lower within 4 hours. 	
*Fresh onions, diced	6 oz	1 ¼ cups	12 oz	2 ½ cups		
*Fresh celery, diced	14 oz	3 cups	1 lb 12 oz	1 qt 2 cups		
Fresh garlic, minced	2 ½ oz	¼ cup	5 oz	½ cup		
Raw ground turkey, lean	6 lb 15 ½ oz	3 qt 2 cups	13 lb 15 oz	1 gal 3 qt	3. Combine turkey, eggs, cranberries, spinach, Worcestershire sauce, salt, peppers, brown rice, and onion mixture. Mix well.	
Liquid, whole egg		2 ½ cups		1 qt 1 cup		
Dried cranberries, chopped	12 oz	2 ½ cups	1 lb 8 oz	1 qt 1 cup		
*Fresh baby spinach, chopped	10 oz	2 qt	1 lb 4 oz	1 gal		
Worcestershire sauce		2 Tbsp		¼ cup		
Salt		1 Tbsp		2 Tbsp		
Ground black pepper		1 Tbsp 1 tsp		2 Tbsp 2 tsp		

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🏓 The grain ingredients used in this recipe must meet the Food and Nutrition Service whole grain-rich criteria.

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Sandwiches F-10r

Less Parts	50 Servings		100 Servings		Directions	
Ingredients	Weight	Measure	Weight	Measure	Process #2: Same Day Service	
Ground white pepper		½ tsp		1tsp		
					 4. Portion into patties using a No. 8 scoop (½ cup) onto a parchment lined sheet pan (18" x 26" x 1") lightly coated with pan release spray. For 50 servings, use 2 pans. For 100 servings, use 4 pans. 5. Bake: Conventional oven: 350 °F for 18 minutes Convection oven: 325 °F for 14 minutes DO NOT OVERCOOK. Critical Control Point: Heat to 165 °F or higher for at least 15 seconds. 6. Critical Control Point: Hold for hot service at 135 °F or higher. 	
Mini whole-grain rolls (1 oz each)		50		100	7. Serve on mini whole-grain rolls.8. If desired serve with lettuce, sliced tomato, red onions,	
					and condiments.	
					9. Serve 1 slider.	

Notes

*See Marketing Guide for purchasing information on foods that will change during preparation or when a variation of the ingredient is available.

Serving	Yield	Volume	
1 slider provides 2 oz equivalent meat/meat alternate and 1 oz	50 Servings: about 11 lb 8 oz	50 Servings: 50 sliders	
equivalent grains.	100 Servings: about 23 lb	100 Servings: 100 sliders	

🌽 The grain ingredients used in this recipe must meet the Food and Nutrition Service whole grain-rich criteria.

Marketing Guide				
Food as Purchased for	50 servings	100 servings		
Mature onions	8 oz	1 lb		
Celery	1 lb 2 oz	2 lb 4 oz		
Baby spinach	1 lb 8 oz	3 lb		

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Nutrients Per Serving							
Calories Protein Carbohydrate Total Fat	247.00 16.35 g 25.53 g 9.26 g	Saturated Fat Cholesterol Vitamin A Vitamin C	2.22 g 85.29 mg 539.83 IU (40.96 RAE) 1.56 mg	Iron Calcium Sodium Dietary Fiber	2.06 mg 64.79 mg 365.57 mg 3.14 g		